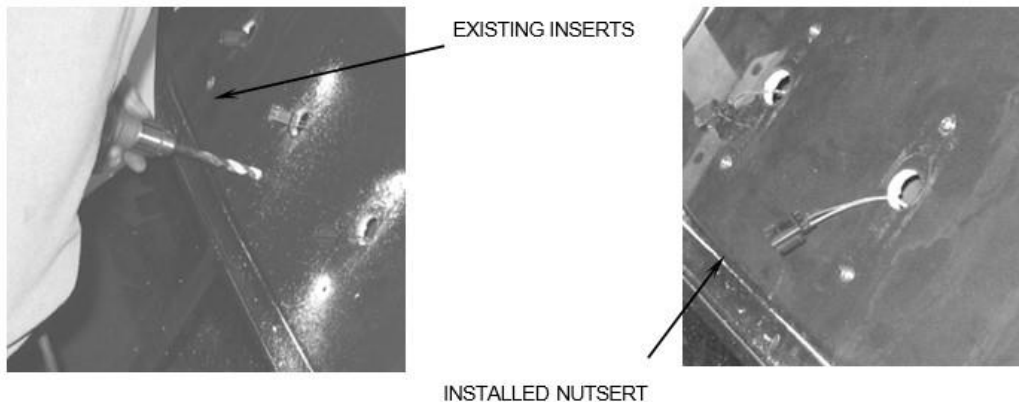


Stainless Steel Accessories

CASCADIA SUNVISOR USING OEM LIGHTS, 2008 installation instructions

09/02/2021

1. Remove clearance lights from roof, and attach supplied wire harness extensions to the light harnesses, letting them hang out of cab.
2. Drill out the inserts for the factory lights using a 25/64 drill bit. Install supplied 1/4 - 20 nutserts into 25/64 holes using instructions and installation tool supplied.



3. Feed harnesses through bracket tubes. Fasten the brackets to the installed nutserts using the supplied 1/4 x 1 hex head bolts, lock-washers and flat-washers, according to their marked orientations as follows:

- 1 = Outside Right (passengerside)
- 2 = Inside Right (passengerside)
- 3 = Center Bracket
- 4 = Inside Left (driverside)
- 5 = Outside

Left (driverside)

Daycab



United Pacific

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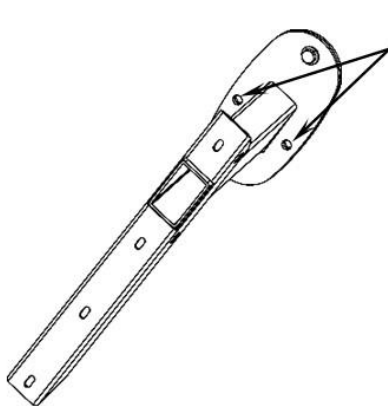
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- 6 = Outside Right (passengerside)
 - 7 = Inside Right (passengerside)
 - 3 = Center Bracket
 - 8 = Inside Left (driverside)
 - 9 = Outside Left (driverside)
4. Peel back plastic coating from all mounting holes on sunvisor to prevent screw heads from pinching coating.
 5. Once all brackets are in place, set the passenger side sunvisor onto the passenger side brackets, and fasten using supplied 10-32 truss head bolts, flat-washers and nuts. Do not fully tighten hardware to allow for alignment and adjustment of visor/brackets.

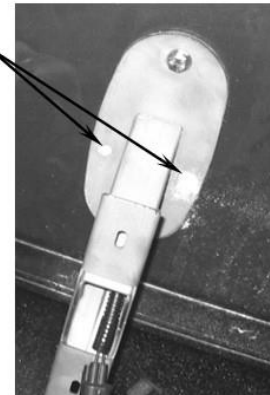


TEMPORARY INSTALLATION OF PASSENGER SIDE SUNVISOR TO ACHIEVE PROPER ALIGNMENT AND POSITION

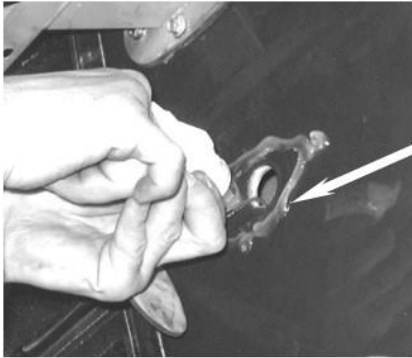
6. Install driver side sunvisor onto driver side brackets in the same manner as passenger side.
7. When sunvisor has been installed and adjusted into desired position remove sunvisor halves from brackets.
8. Drill 3/16" holes into the truck cab through the two side holes on each bracket.



DRILL 3/16 HOLES INTO TRUCK CAB THROUGH REMAINING TWO HOLES IN BRACKETS

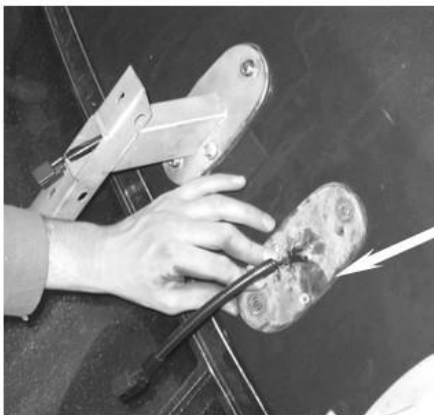


9. Remove brackets from roof and apply a generous amount of supplied silicone into and around all bracket- mounting holes.



APPLY SUPPLIED SILICONE AROUND AND IN ALL MOUNTING HOLES FOR THE BRACKET

10. Insert wire harnesses through supplied rubber gasket slits and apply gaskets to cab, lining up bolt holes in cab with those in gaskets. Apply more silicone to the perimeter of the gasket, all bolt holes and the harness area.



INSTALLATION OF RUBBER GASKET. APPLY SILICONE AROUND THE GASKET PERIMETER, IN AND AROUND ALL MOUNTING HOLES AND AROUND THE HARNESS

11. Re-mount brackets over rubber gaskets ensuring that the harness is threaded through the bracket tube. Do not tighten the top and bottom hex bolts and the #14 self-tapping bolts.
12. Re-install sunvisor halves onto brackets. Once all hardware has been “snugged up” and sunvisor is in desired position, tighten all hardware.
13. Place symmetrical end support braces and tighten using supplied hardware.



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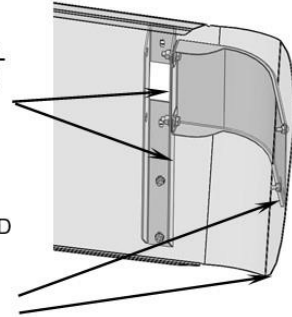
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INSTALLATION OF END BRACE

FASTEN END BRACE TO BRACKET USING 1/4-20 X 1 HEX HEAD BOLTS, 1/4 FLAT WASHERS AND 1/4-20 HEX NUTS.

USING 10-32 PAN HEAD SCREWS, #10 FLAT WASHERS AND 10-32 HEX NUTS, FASTEN END BRACE TO VISOR.



14. Install clearance lights using supplied 8-32 x 1" pan head bolts and hex nuts onto sunvisor, covering rectangular holes and brackets.
15. Remove protective plastic coating. If necessary, clean visor with glass cleaner and a soft cloth.



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